








HSS-G Super Twist Drills DIN 340 extra long series



THE DEPTH DRILL

- Extra long for great hole depths, e.g., for drilling through drill bushes
- Precision-ground grooves and diameter for outstanding centering
- Manufactured to DIN 340
- Strengthened web, making them highly resistant to breakage

| | |
|----------------------------------|-----|
| Sheet metal | ★★★ |
| Non-ferrous metals | ★★ |
| CrNI steel | ★★ |
| Stainless steel | ★★ |
| Iron | ★★★ |
| Cast | ★★★ |
| Cast steel | ★★ |
| V2A-Nirosta stainless steel, V4A | ★ |

|  |  |  |  |  |
|---|---|---|---|---|
| 1.50 | 70 | 45 | 10 | 22349 2 |
| 2 | 85 | 56 | 1 | 21349 3 |
| 2 | 85 | 56 | 10 | 21379 0 |
| 2.50 | 95 | 62 | 10 | 21380 6 |
| 3 | 100 | 66 | 1 | 21351 6 |
| 3 | 100 | 66 | 10 | 21381 3 |
| 3.20 | 106 | 69 | 1 | 21352 3 |
| 3.20 | 106 | 69 | 10 | 21382 0 |
| 3.30 | 106 | 69 | 1 | 21353 0 |
| 3.30 | 106 | 69 | 10 | 21383 7 |
| 3.40 | 112 | 73 | 10 | 22352 2 |
| 3.50 | 112 | 73 | 10 | 21384 4 |
| 3.80 | 119 | 78 | 10 | 22353 9 |
| 4 | 119 | 78 | 1 | 21355 4 |
| 4 | 119 | 78 | 10 | 21385 1 |
| 4.10 | 119 | 78 | 10 | 24510 4 |
| 4.20 | 119 | 78 | 1 | 21356 1 |
| 4.20 | 119 | 78 | 10 | 21386 8 |
| 4.50 | 126 | 82 | 10 | 21387 5 |
| 4.80 | 132 | 87 | 1 | 21358 5 |
| 4.80 | 132 | 87 | 10 | 21388 2 |
| 5 | 132 | 87 | 1 | 21359 2 |
| 5 | 132 | 87 | 10 | 21389 9 |
| 5.10 | 132 | 87 | 10 | 21390 5 |
| 5.20 | 132 | 87 | 10 | 24511 1 |
| 5.30 | 132 | 87 | 10 | 24512 8 |
| 5.50 | 139 | 91 | 10 | 21391 2 |
| 5.70 | 139 | 91 | 10 | 24513 5 |
| 5.80 | 139 | 91 | 10 | 24514 2 |
| 6 | 139 | 91 | 1 | 21362 2 |
| 6 | 139 | 91 | 10 | 21392 9 |
| 6.50 | 148 | 97 | 10 | 21393 6 |
| 6.80 | 156 | 102 | 10 | 21364 6 |
| 6.80 | 156 | 102 | 10 | 21394 3 |
| 7 | 156 | 102 | 1 | 21365 3 |
| 7 | 156 | 102 | 10 | 21395 0 |
| 7.50 | 156 | 102 | 10 | 21396 7 |
| 8 | 165 | 109 | 1 | 21367 7 |
| 8 | 165 | 109 | 10 | 21397 4 |

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|-------|-----|-----|----|---------|
| 8.50 | 165 | 109 | 10 | 21368 4 |
| 8.50 | 165 | 109 | 10 | 21398 1 |
| 9 | 175 | 115 | 1 | 21369 1 |
| 9 | 175 | 115 | 10 | 21399 8 |
| 9.50 | 175 | 115 | 10 | 21400 1 |
| 10 | 184 | 121 | 1 | 21371 4 |
| 10 | 184 | 121 | 10 | 21401 8 |
| 10.20 | 184 | 121 | 5 | 24515 9 |
| 10.50 | 184 | 121 | 5 | 21402 5 |
| 11 | 195 | 128 | 1 | 21373 8 |
| 11 | 195 | 128 | 5 | 21403 2 |
| 11.50 | 195 | 128 | 5 | 21404 9 |
| 12 | 205 | 134 | 1 | 21375 2 |
| 12 | 205 | 134 | 5 | 21405 6 |
| 12.50 | 205 | 134 | 5 | 21406 3 |
| 13 | 205 | 134 | 1 | 21377 6 |
| 13 | 205 | 134 | 5 | 21407 0 |

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